

INSPECTION REPORT

Report No.: MIL 92708&92708-B

Issued on: Mar 1st, 2011

Inspection Time: Feb 28th, 2011

P.O. No.

Inspection

Subject: Seamless Tubes

Customer:

Address:

Specification: ASTM A179Inspector: Lin GaojieStamp No:

Visit Summary:

Scope of Inspection

- Visual inspection.
- Dimension inspection.
- Packaging and quantity inspection.
- Documents review.
- Part photo service.

Results of inspection to MIL 92708&92708-B

• Process Verification

1. Visual Inspection

The tubes were good except a little rust on the surface, and the details were as followed:

- 1) Tube ends had squared cut and deburred well;
- 2) One case of tubes were varnished.

Photo attachment as below



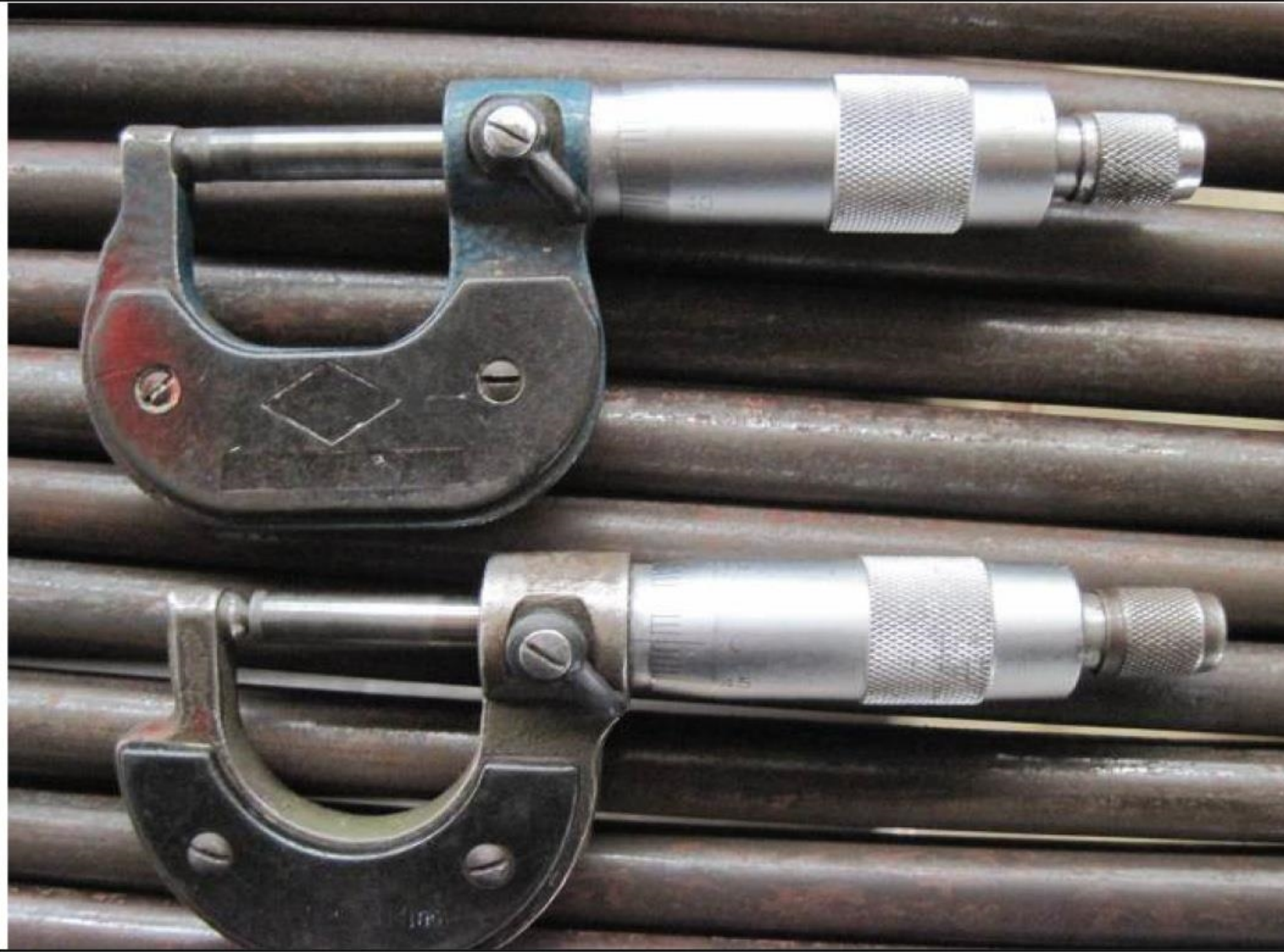


2. Dimension inspection

We had measured the pipe dimensions and they were all qualified. The detailed data is in the following table.

Size	Inspection Amount / pc	OD / mm	WT / mm	Length / mm
13.7*2.24*3000mm	10	13.70~13.72	2.17~2.27	3008~3010
13.7*2.24*4572mm	10	13.69~13.74	2.12~2.29	4579~4589
17.1*2.31*6000mm	10	17.17~17.20	2.25~2.37	6004~6009

Photo attachment as below



Gage calibration



Measuring OD



Measuring WT



Measuring length

3. Packaging and quantity inspection

- 1) The tubes were put into the plywood case with poly bag after being stuffed with caps;
 - 2) The quantity was right.
- Photo attachment as below



Packaging

GNEE Steel (tianjin) Co., Ltd

 Tel:+86-372-5055135  Fax:+86-372-5055135 Web:<https://www.chinaalloypipe.com>

Add: No.4-1114, Beichen Building, Beicang Town, Beichen District, Tianjin, China

- **Review of Documentation**

The mill provided Material Test Certificate.

The mill provided Physical Inspection Report.

- **Remarks**